portway
S T O V E S

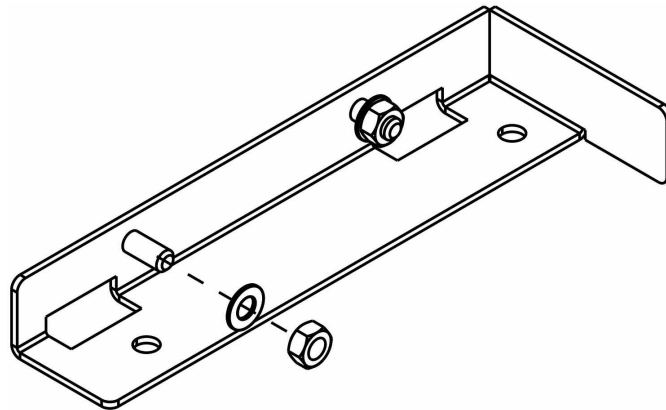**Part No. 1170-1015825**   **Issue 1**   **26-08-20**

Rochester Stove Reducing Bricks Installation Instructions

The 2 off stove bricks must be mechanically secured to the stove when being installed, failure to do so could lead to a dangerous situation. Check all items in the kit are present as detailed on page 3 before commencing fitment. To fit the reducing bricks please proceed as follows:-
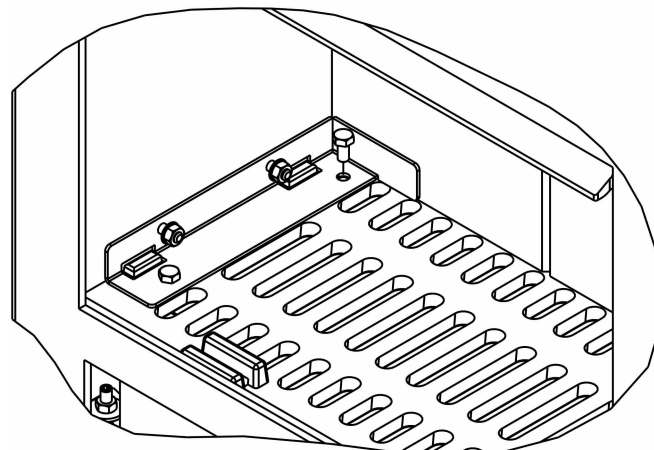
1.) Fit M6 nut and washer to studs on L/H & R/H mounting brackets as shown. Ensure nuts are not fully tightened down to base of thread. See figure 1 below.
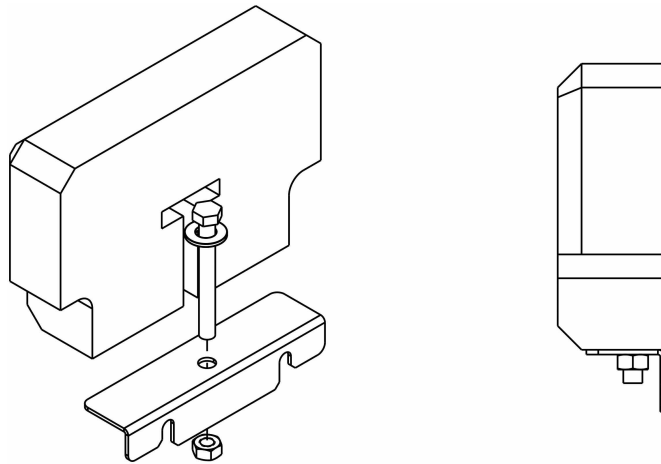
Fig. 1

2.) Fit retaining brackets assembled in item 1 above and the M6 x 12mm Hex Head Bolts & washers supplied.
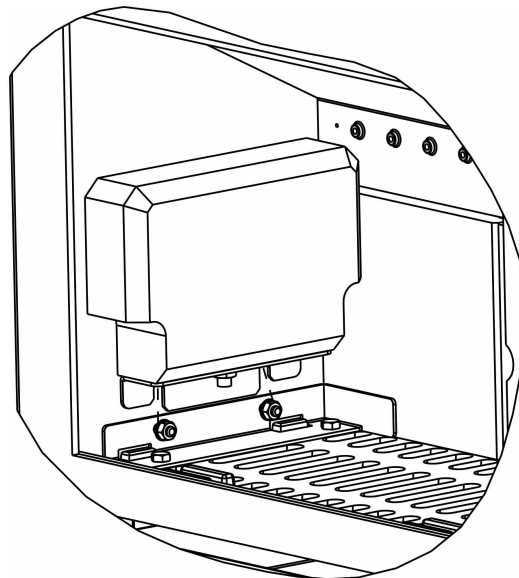
Fig. 2

3.) Use M8 x 70mm bolt with washer and nut to secure reducer brick to mounting bracket as shown below in figure 3. Repeat process for other reducer brick.
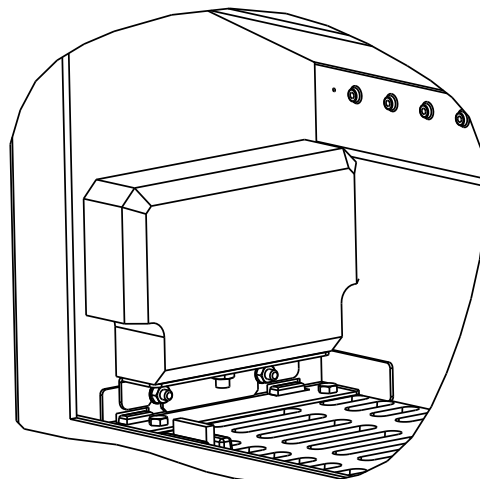
Fig. 3

4.) Fit reducer brick assembly to mounting bracket behind washer and tighten M6 nut to secure as shown below in figure 4. NOTE : A 10mm nut runner or socket will be required for this.

Fig. 4

5.) Figure 5 below shows reducer brick correctly fitted in position, repeat procedure for R/H/S reducer brick.

Fig. 5

Reducer Brick Kit Contents

2 off	Rochester Stove reducer bricks
1 off	L/H lower reducer brick bracket
1 off	R/H lower reducer brick bracket
2 off	Upper reducer brick bracket
2 off	M8 x 70mm bolts
2 off	10mm washers
2 off	M8 hex nut
4 off	M6 washers
4 off	M6 hex steel nuts
4 off	M6 x 12mm hex head bolts & 20mm washers
1 off	Instruction sheet